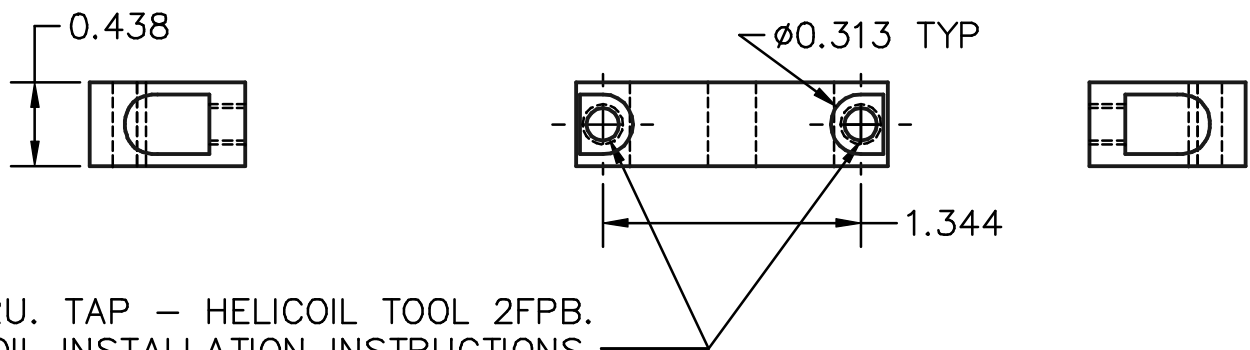
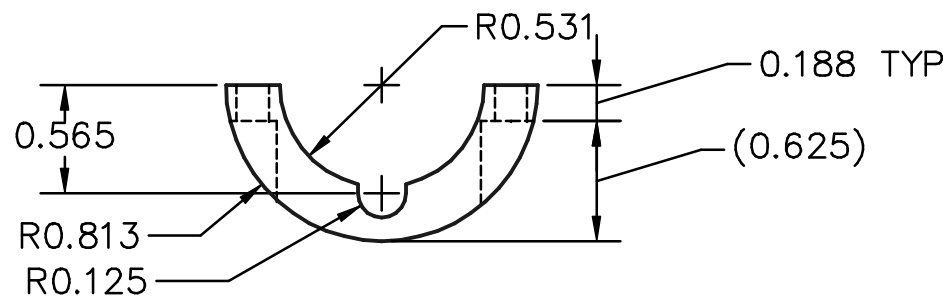
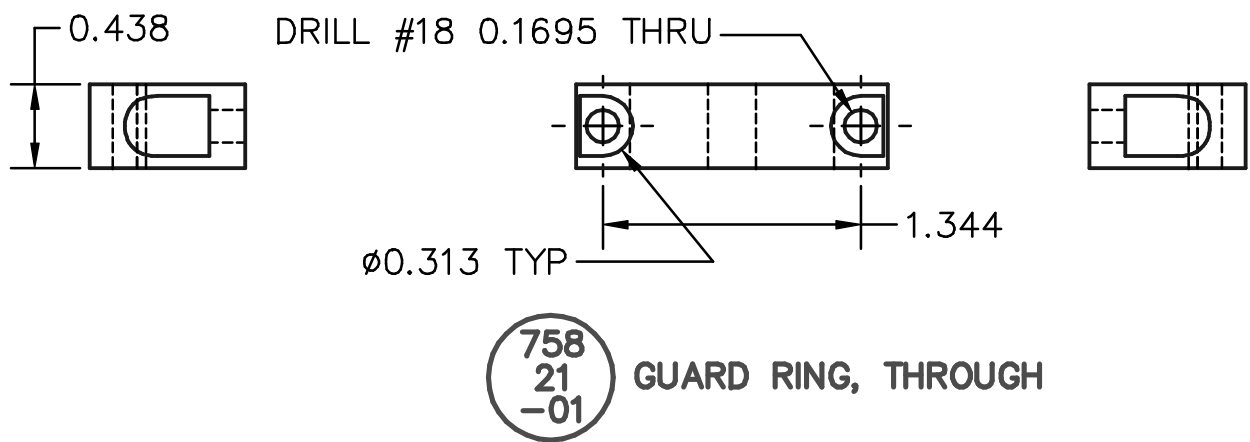
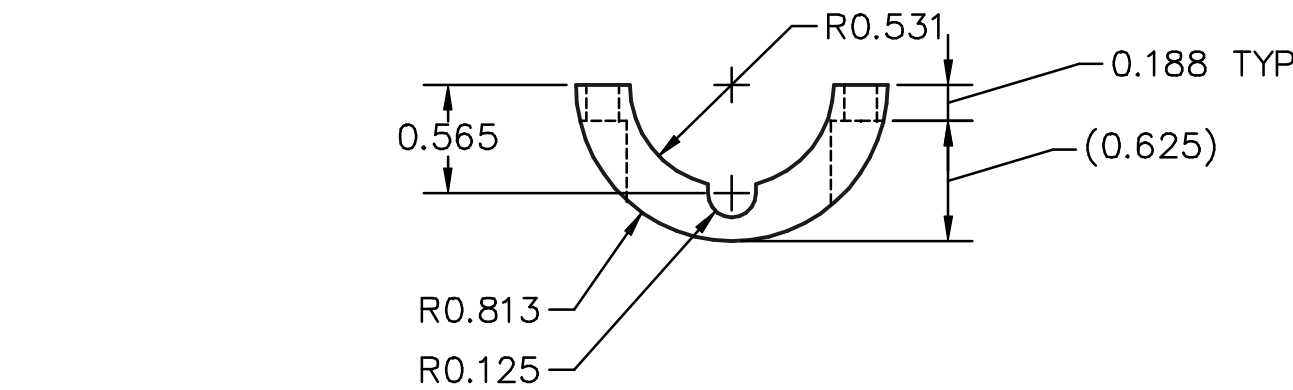


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	ADDED -2 ASSEMBLY	RR	04/14/09



DRILL #17 (.1730) THRU. TAP - HELICOIL TOOL 2FPB.  
INSERT HELICOIL PER HELICOIL INSTALLATION INSTRUCTIONS.  
INSTALL HELICOIL WITH LOCTITE2440

- NOTES
- 1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  - 2. ALL ALUMINUM PARTS TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSEMBLY.

2		3591-2CN246	HELICOIL NO. 8-36 LOCKING			
1		75821-13	GUARD RING, THREADED	6061-T6 ALUM BAR	ASM-QQ-A-200/8	T= 0.5 IN
		75821-03	ASSEMBLY, GAURD RING, THREADED			
		75821-01	GAURD RING, THROUGH	6061-T6 ALUM BAR	ASM-QQ-A-200/8	T= 0.5 IN
03	01	PART NO.	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	QTY	LIST OF MATERIALS				
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			DRAWN: R. RATHWELL	30/12/08		
			CHECKED: E. BURGAIN			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION ASSEMBLY, GAURD RING	
			SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
			SHEET 1 OF 1	A2	75821	1